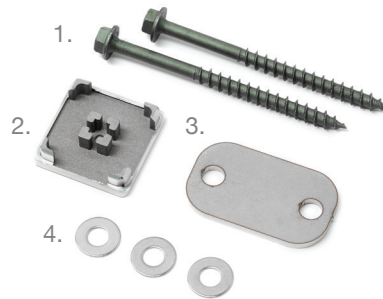




Tread Side Mount Post Installation

Tread Side Mount Kit Contents

1. 3/8" x 5" Power Lag Bolt (2)
2. Tread Side Mount Post Plug
3. Tread Side Mount Doubler Plate
4. 316 Stainless Steel Washer (3)



Tread Side Mount Posts are designed for mounting to treads that are at least 3 1/2" thick. DO NOT attempt to mount Tread Side Mount Posts to treads less than 3 1/2" thick.

1. Center the Doubler Plate 2 1/2" from the front of the tread, and mark the center of each hole. When properly marked, pilot holes should be 2" apart on center. (see *fig. A*)
2. Drill a 7/32" pilot hole at each marked position.

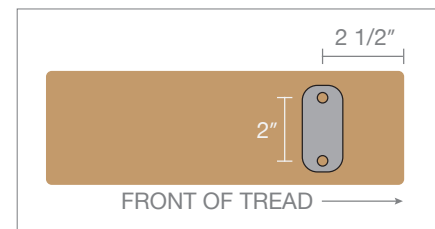


fig. A

3. Position the Doubler Plate over the pilot holes and stack all 3 Stainless Steel Washers over the top hole of the Doubler Plate. Run Lag Bolts into each of the pilot holes. (see *fig. B*)

NOTE: DO NOT SEAT LAG BOLTS FULL DEPTH DURING THIS STEP. LEAVE 1/4" BETWEEN TREAD AND DOUBLER PLATE TO SLIDE POST ON IN STEP #4. (see *fig. B*)

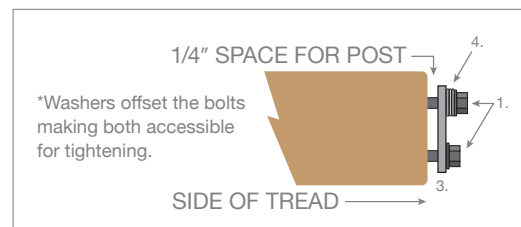


fig. B

4. Slide the slotted side of your Tread Side Mount Post over the Doubler Plate. (see *fig. C*)
5. Using an open end wrench, tighten the top lag bolt, then the bottom lag bolt, until the post is mounted tightly against the tread. During this process, make sure that your post is plumb.
6. Once your post is plumb and secure, tap in your Tread Side Mount Post Plug with a rubber mallet. If the post plug is powder coated, cover with a cloth while tapping to protect the finish.

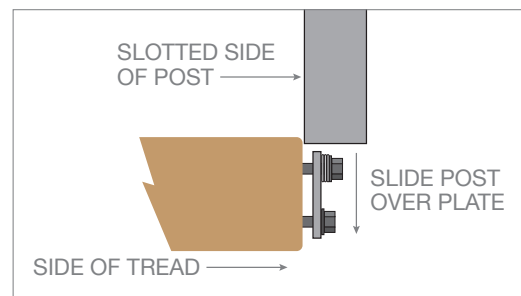


fig. C

NOTE: Powder Coated Posts may require touch up.